

Self contained Make-up/ Break-out unit



Type	2344	6184	8184	11800
Std. chain sizes	see list page 2			
⌀ Nm max.	16000	32000	65000	121000
Hydr.pump	manual	manual	petrol engine	
Pressure bar	105 / 140	95 / 140	145 / 195	135 / 175
Oil tank ltr	2	2	30	30
Dry weight kg	85	125	275	600
Frame size cm	80x50x35	100x70x60	120x80x75	130x80x75

Self contained unit include,

* Heavy duty pipe tongs with std. chain	2x
* Complete Hydraulic system	1x
* 5 mtr. Hydraulic hose c/w snap couplings	2x
* Transport & Service frame	1x

Hydraulic oil type 38 or 46 – oil not included.



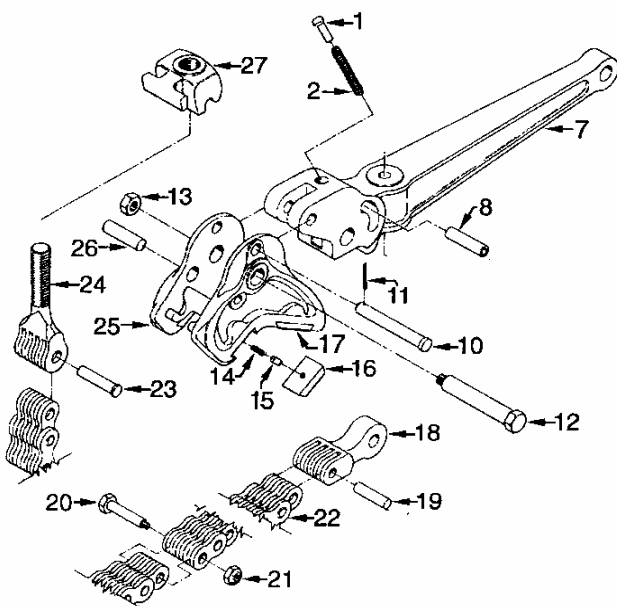
2344



6184



8184



KEY NO.	ITEM DESCRIPTION	NO. REQ'D.
1	SPRING GUIDE	1
2	SPRING	1
7	HANDLE	1
8	SPRING PIN BUSHING	1
10, 11	SPRING PIN W / COTTER	1
12, 13	JAW BOLT & NUT	1
14	INSERT KEY SPRING	4
15	INSERT KEY	4
16	BLANK INSERT	2
17	INSERT	2
18	MASTER LINK	1
19	MASTER LINK CHAIN PIN	1
20, 21	SPLICE BOLT & NUT	as req'd.
22	SPECIAL CHAIN ONLY	1
23	CHAIN SCREW PIN	1
24	CHAIN SCREW	1
25	JAW	1
26	MASTER LINK HANDLE PIN	1
27	CHAIN SCREW NUT	1

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Chain size for 2344

Chain part no.....	Outside pipe Ø	
151-45-07D	*2 5/8" - 3 1/2"	66 - 90 mm
151-45-09D	3 5/8" - 4 3/8"	92 - 111 mm
151-45-11D	4 1/2 - 5"	114 - 127 mm

Chain size for 6184

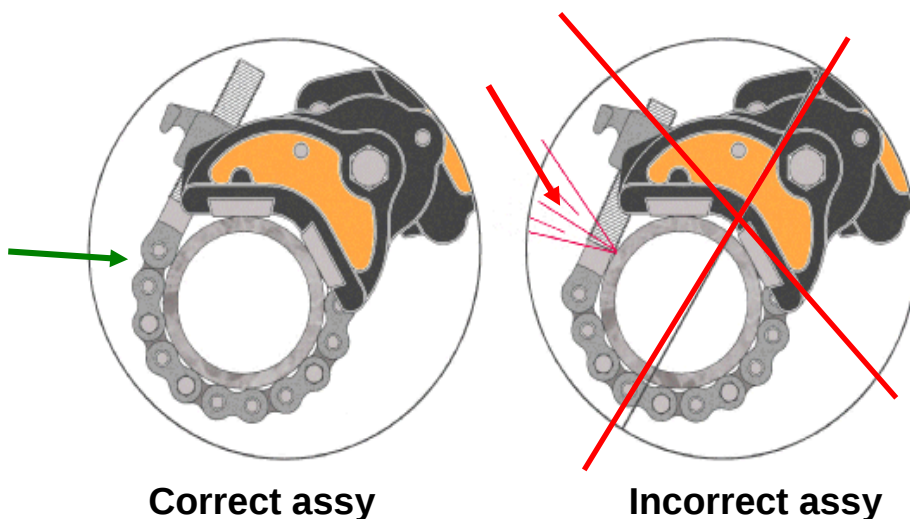
Chain part no	Outside pipe Ø	
151-45-09D7	*4 1/4" - 4 3/4"	108 - 120 mm
151-45-11D7	4 3/4" - 5 3/4"	120 - 146 mm
151-45-13D7	5 3/4" - 6 5/8"	

Chain size for 8184

Chain part no	Outside pipe Ø	
161-45-09D	4-5/8" - 5 3/4"	117 - 146 mm
161-45-11D	5-7/8" - 7"	149 - 177 mm
161-45-13D	7" - 8 1/8"	177 - 206 mm
161-45-15D	8-1/8" - 9 1/4"	206 - 235 mm
161-45-17D	9-1/4" - 10 3/8"	235 - 263 mm

Chain size for 11800

Chain part no.....	Outside pipe Ø	
181-45-25T	*4" - 12"	101 - 304 mm
181-45-33T	4" - 18"	101 - 457 mm



Correct assy

Incorrect assy

Oct .2007

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